Lock pins

Stainless steel









PIN

AISI 303 stainless steel.

BALLS

AISI 420C stainless steel.

SPRING

AISI 631 stainless steel.

THREE-LOBE HANDLE

Glass-fibre reinforced polyamide based (PA) technopolymer, black colour, provided with hole for security ring.

BUTTON

Polyamide based (PA) technopolymer, red colour.

WORKING TEMPERATURE

From -30°C to +80°C.

FEATURES AND APPLICATIONS

GN 113.1 ball lock pins are generally used for quick fixation of components or parts to be machined, in particular for elements which need to be removed and reset continuously.

A typical application is the alignment and locking of the sheet during a welding process.

ACCESSORIES ON REQUEST

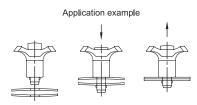
To optimise the use of these lock pins, have been designed:

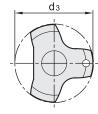
- ball chains GN 111 (see page 611);
- retaining cables GN 111.2 (see page 612);
- spiral retaining cables GN 111.4 (see page 613).

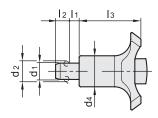
INSTRUCTIONS OF USE

By pressing the push button the two balls are freed by exerting a radial retaining action which allows the pin to be engaged or disengaged.









mm inch 6 0.24 8 0.31 10 0.39	Conversion Table 1 mm = 0.039 inch							
6 0.24 8 0.31 10 0.39	(d1						
8 0.31 10 0.39	mm	inch						
10 0.39	6	0.24						
	8	0.31						
40 0 47	10	0.39						
12 0.47	12	0.47						

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INOX	STAINLESS STEEL	METRIC

Code	Description	d1 -0.04 -0.08	d2	d3	d4	I1 min	I1 max	12	13	Mounting hole H11	xial holding force [N]	2,2
GN.37941	GN 113.1-6-0	6	7	38	17.5	0	5	5	30	6	16	16
GN.37942	GN 113.1-6-5	6	7	38	17.5	5	10	5	30	6	18	23
GN.37943	GN 113.1-8-0	8	9.5	38	17.5	0	5	6.5	30	8	16	19
GN.37944	GN 113.1-8-5	8	9.5	38	17.5	5	10	6.5	30	8	18	20
GN.37945	GN 113.1-10-0	10	12	47	23	0	5	8.7	36	10	21	38
GN.37946	GN 113.1-10-5	10	12	47	23	5	10	8.7	36	10	23	39
GN.37947	GN 113.1-12-0	12	14	47	23	0	5	9.4	36	12	21	42
GN.37948	GN 113.1-12-5	12	14	47	23	5	10	9.4	36	12	23	44

Indexing and positioning elements

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